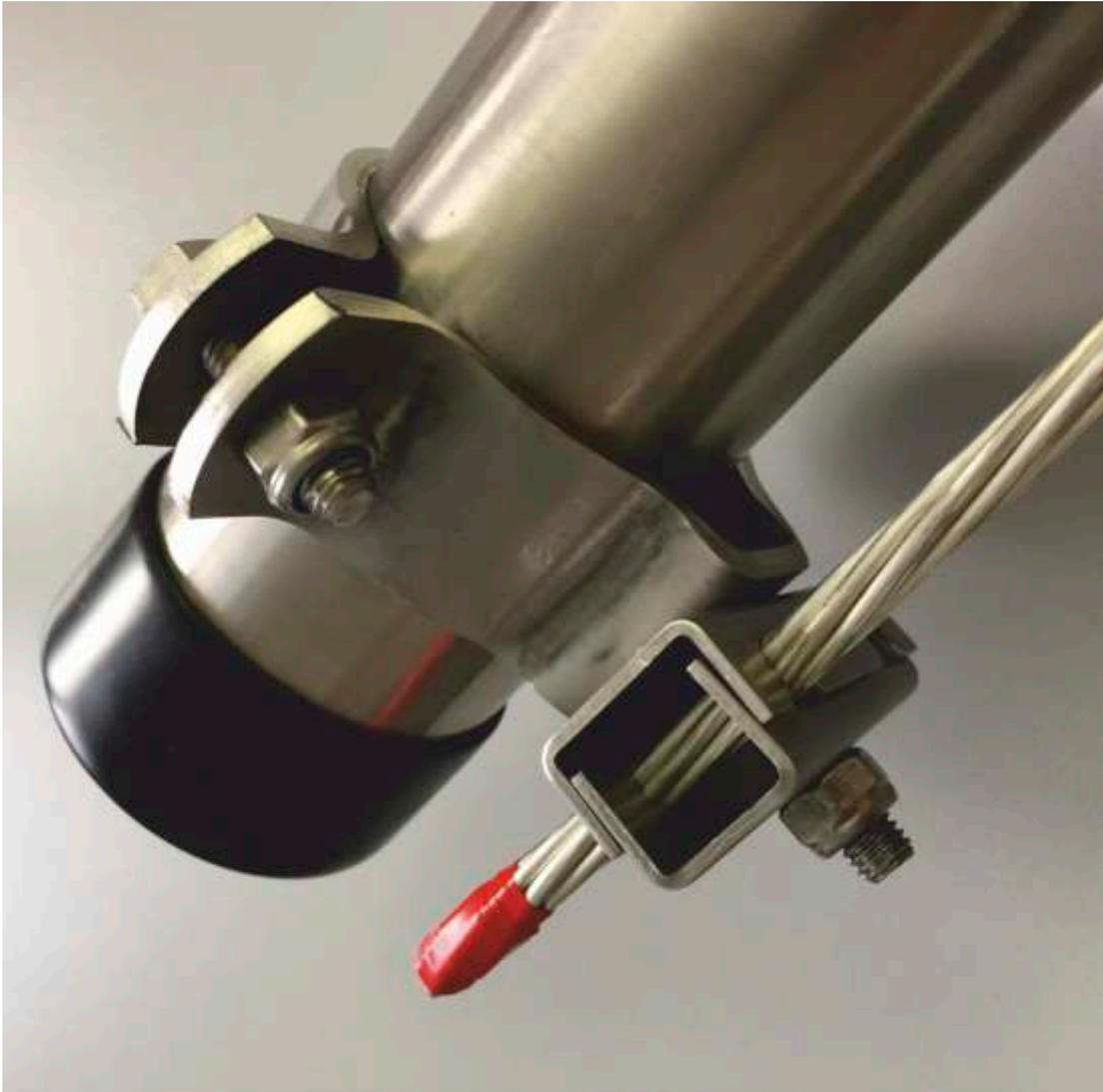


## MOUNTING

Mounting instruction for the pipe clamp DN 50  
exipotential bonding SBD60-PAK35-EX-ER cable cross-section 35qmm



1. perform the hex screw M8x40 and spring ring 8,4 through the center hole of the pipe clamp
2. place the lower part of the terminal on the lower part of the clamp and tighten with the flange nut
3. lay the pipe clamp around the pipe and the two allen screws M8x30 and self locking nut M8 tighten
4. press the copper wire into the lower part of the terminal
5. press the top of the terminal to the base of the clamp
6. self locking nut M8 turn of the hexagon head screw and tighten.

\* turning moment thread M8 15 Nm self-locking hexagon nut M8 > mounting just once and check